

Soudabond Power Spray

SOUDAL

- For bonding a broad range of materials
- Suitable for the fast bonding of e.g. plastics, metal, timber, porcelain, cork, leather, ceramics, cardboard, paper and rubber.
- Suitable for bonding of low energy surfaces.
- Universal use
- Complies to Prop. 65
- Complies to CARB VOC
- Short evaporation time
- Fast strength build-up.
- Ready to use and very user-friendly
- Dichloromethane (DCM) free
- Fast drying process.
- Good adhesion to many materials
- Fast hand tight bond.

**High End Strength
Fast Drying, Tack, &
Evaporation Time
Web Spray**



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Base	Synthetic rubber
Curing system	Physical drying
Total solid content	Ca. 14 %
Temperature resistance**	-4° F → 212° F
Evaporation time (=minimum time before bonding)	Ca. 5 min.
Open time (73° F, 55% RV)*	Ca. 45 min.
Pressing times	15-30s, press, roll or tap well
Application temperature	-41° F → 86° F
Spray pattern	Web
Consumption*	Ca. 300 ml/m ² , each side

*These values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

** This information relates to fully cured product.

Limitations:

- Not watertight.
- Do not use in applications where continuous water immersion is possible.
- Not suitable for vinyl or other materials with a high content of plasticizers.
- The applied pressure and not the duration of the compression will determine the ultimate strength of the bond.
- Given the great diversity of possible surfaces, it is recommended to perform an adhesion test on both substrates prior to application.

CAUTION:

DIRECT CONTACT OF UNCURED SEALANT IRRITATES EYES AND MAY IRRITATE SKIN. OVEREXPOSURE TO VAPOR MAY IRRITATE EYES, NOSE, AND THROAT.

Avoid eye and skin contact. Use only outdoors or in a well ventilated area. Do not handle contact lenses with sealant on hands. IN CASE OF EYE CONTACT, flush eyes with water for 15 minutes. Obtain medical attention. IN CASE OF SKIN CONTACT, remove from skin and flush with water. KEEP OUT OF THE REACH OF CHILDREN. For safe handling information on this product, consult the Safety Data Sheet (SDS).

PLEASE REFER TO TECHNICAL DATA SHEET FOR COMPLETE INFORMATION ABOUT THE PRODUCT



SODAL FEATURES